



TECHNICAL DATA

Scapa 5669

PU Double Sided Foam Tape

DESCRIPTION

Scapa 5669 is an extreme temperature double-sided foam bonding tape. The foam is a Polyurethane material. The product is black. An acrylic pressure sensitive adhesive is coated on both sides, and the product has a paper release liner. The material can be supplied with a film liner facilitating automatic application.

APPLICATIONS

- Automotive emblem mounting
- Communication device bonding
- For light fitting Surrounds
- For preventing electrolytic corrosion

PRODUCT BENEFITS

- Maximum Recommended Weight Loading of 15 g/cm²
- Service temperature -40°C to +120°C
- Application temperature: +10 °C to + 40 °C
- Shelf life of 1 year
- Minimum 20% compression required to effect a water seal
- Coated on both sides with a high quality pressure sensitive acrylic adhesive
- Good resistance to dilute acids & alkalis
- Paper release liner, reducing dimensional change during application
- Very good Ultra violet {UV} Light resistant
- Resistance to abrasion, corrosion and moisture
- Suitable for indoor and outdoor environments
- No known hazards associated with this product
- Pre-determined dimensional sealant reduces waste
- Clean to use

ACCREDITATIONS

- Conforms to European Directive 2000/53 EC (lead, chromium VI, mercury, cadmium free)
- Approved to: ESK-M3G162, WSK-3G184-A4 (Ford Motor Co), RES22LA06 type 2 (Rover)

TECHNICAL PROPERTIES

	Unit	Nominal Value	Test Method
10 Minute 180° Peel Adhesion	N/25mm	11	Scapa F9
500 Hour Static Shear {stainless steel}	kgcm ⁻²	0.32	Scapa F7
Tensile Strength	Ncm ⁻²	220	Scapa F17
Elongation At Break	%	350	Scapa F17
150 Hour Static Shear @ 70°C	kgcm ⁻²	0.2	Scapa F21 {ESKM3G162A3}

STANDARD PRESENTATION

- Formats: Logs, Rolls, Die Cuts, Spools
- Thickness: 0.4; 0.6 and 0.8mm
- Core: 76mm plastic core

RECOMMENDATIONS

Surfaces must be clean, dry, free from grease and dirt.

Recommended cleaning agent is Propan-2-ol, {IPA}. Please note manufacturer's safety instructions should be followed and customers are recommended to ensure compatibility of the solvent with their substrate.

Ideal bonding substrates are those which are: clean, dry, flat, smooth, dust free & non-porous

Low temperatures may increase the risk of condensation, reducing the tack of the product.

Life expectancy will vary with temperature and humidity.

Product may be applied by hand direct from a roll applying even pressure.

Customers are recommended to make their own assessment of our products under their own conditions, for their own requirements.