

# Technical Data Sheet

## DV-9090

### Activator for Cyanoacrylate Adhesives

#### PRODUCT DESCRIPTION

The 9090 Activator accelerates the polymerization of Cyanoacrylate Adhesive enables you to bond in adverse environmental conditions (dry air, cold) or in case bonding of big gaps is needed .

The 9090 Activator is not recommended for painted surfaces and thermoplastic materials and may damage the surface.

#### PHYSICAL PROPERTIES

The following product characteristics apply:

Form	Liquid / Aerosol
Colour	colorless
Contains	Heptane, Acetone ,Ionic starter agent

	<b>Aerosol</b>	<b>Liquid</b>	<b>Remarks</b>
Ignition Temperature	580°C	215°C	
Flash point	-	-20°C	
Vapor pressure	233 hPa	233 hPa	at 20°C
Density	~0.7g/cm <sup>3</sup>	~0.7g/cm <sup>3</sup>	at 25°C

#### DIRECTIONS FOR USE

Activator may be applied by spraying, brushing or dipping at ambient temperature. Excess activator should be avoided.

The activator can be use pre adhesion by applying the activator on one part and the CA adhesive on the mating part and assembling them quickly tighter.

The activator can also be used for post application by spaying the activator over the surface of non cured adhesive from approximately 20-30cm.

Use only in well ventilated area.

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#### Note

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof.

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